

PRODUCT NAME

B72 Acrylic Adhesive

ORIGINALLY ISSUED

22/09/2005

VERSION

1.0

PRODUCT CODE

ADHB72TU

VERSION DATE

22/09/2005



PRODUCT DESCRIPTION

A fast drying adhesive for use on a variety of substrates such as, ceramic, metal, wood, paper, leather and cloth.

Note: Some plastics may be affected by this product and it is recommended that trials be carried out prior to use to confirm suitability.



IMPORTANT INSTRUCTIONS BEFORE USE

- Read and follow SDS, TDS and label instructions
- Stir all paints thoroughly before use
- Always use the same batch number on the same job
- Check colour & sheen. HMG will not accept any discrepancies arising after use
- Filter the product immediately before use
- Reduce emissions and maintain quality by replacing tin lid after use
- If in any doubt speak HMG Technical Service Department on (0161) 205 7631



MAXIMUM VOC CONTENT (RFU)

0.55Kg/L

REGULATIONS / COMPLIANCE

- Not Applicable



GENERAL INFORMATION

Flashpoint -17°C
Storage Store between 5°C - 25°C. When not in use, cans must be kept sealed
Shelf Life 12 months from delivery date in original sealed containers



CLEANING

Ensure surfaces to be coated are dry and must be cleaned using the appropriate HMG product to remove all traces of contaminants.

HMG produce a full range of cleaners, silicone removers, degreasers and preparatory cleaners suitable for the cleaning process.

Please refer to our website for Knowledge Base article Prep-Cleaning Techniques (KNB0009) and Preparatory Cleaners from the Product Guide.



SURFACE PREPARATION

Please refer to Knowledge Base for details on Surface Preparation.



HEALTH AND SAFETY

- Refer to SDS and tin label prior to use.

APPLICATION METHODS



MIXING RATIO

RFU							



VISCOSITY

RFU							



DRYING TIME

Touch dry	10 mins @20°C						
Full dry	12hrs @20°C						

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